



PRODUCT COLOR CODES

ALUMINUM

CAST PLATE	GOLD / GREEN
2011	BROWN
2024-T3	RED
3003	GREEN
3003 -H14	GREEN / RED
3003 -H22	GREEN / RED
5005	YELLOW / RED
5052	PURPLE
5052-H34	PURPLE / ORANGE
5052-H112	PURPLE / GREEN
5083	RED / GRAY
5086	RED / ORANGE
5454	GRAY / PINK
6061	BLUE
6061-T651	BLUE / YELLOW
6063	YELLOW / GREEN
6068	WHITE / YELLOW
6082	RED / BLUE
6082-T6 ABS CERTIFIED	RED / BLUE / WHITE
6082-T6 GL CERTIFIED	RED / BLUE / BLACK
6101	RED / BLACK
7075	BLACK

EXPANDED METAL

1 / 4" x #20	BLACK / YELLOW
1 / 4" x #18	BLACK / BLUE
1 / 2" x #20	RED / YELLOW
1 / 2" x #18	RED / BLUE
1 / 2" x #16	RED / ORANGE
1 / 2" x #13	RED / GREEN
3 / 4" x #16	GREEN / ORANGE
3 / 4" x #13	GREEN / GREEN
3 / 4" x #10	GREEN / GOLD
3 / 4" x #9	GREEN / RED
1" x #16	WHITE / ORANGE
1-1 / 2" x #16	BLUE / ORANGE
1-1 / 2" x #13	BLUE / GREEN
1-1 / 2" x #9	BLUE / RED
1-1 / 2" x #6	BLUE / BLACK

X-METAL GRATING

3#	WHITE
3.14#	ORANGE
4#	YELLOW



PRODUCT COLOR CODES CONTINUED

X-METAL GRATING CONTINUED

4.27#	GREEN
5#	BLUE
6.25#	GOLD
7#	RED

GRIP STRUT

10GA	YELLOW
12GA	RED
14GA	GREEN

PIPE

RA 400 (HEIL)	RED / PURPLE
A500 PIPE	ORANGE
HANDRAIL	ORANGE
REJECT	YELLOW
TESTED-ASTM A-53 TYPE F	BLUE
TESTED-ASTM A-53 TYPE E GRADE A	GOLD
AST, A53 SCHEDULE 80	RED
UNTESTED	PURPLE

TUBING

HFSM A519 GR 1026	DARK GREEN
HFSM A519 GR 8620	DARK GREEN
COLD DRAWN BUTTWELDED	YELLOW
COLD DRAWN SEAMLESS	GREEN
SEAMLESS 1045	GREEN / PURPLE
SEAMLESS 10B45	GREEN / PURPLE / PINK
SEAMLESS 4140	GREEN / BLUE
DOM	WHITE
HIGH YIELD	FLUORESCENT RED
HOT FINISHED SEAMLESS	PINK
WELDED	SEE SHEETS BELOW

SHEETS & WELDED TUBING

6GA	ALUMINUM / BLACK
7GA	ALUMINUM
8GA	BLACK / RED
10GA	RED
11GA	WHITE
12GA	BLUE
13GA	FLUORESCENT GREEN
14GA	YELLOW
15GA	PURPLE
16GA	GREEN



PRODUCT COLOR CODES CONTINUED

SHEETS & WELDED TUBING CONTINUED

17GA	YELLOW / WHITE
18GA	ORANGE
20GA	BLACK
22GA	RED / WHITE
24GA	BLUE / WHITE
26GA	GREEN / WHITE
28GA	BLACK / WHITE
ASTM A1011SS GRADE 36	BEIGE / BLACK
ASTM A1011SS GRADE 40	BEIGE / YELLOW
ASTM A1011SS GRADE 50	BEIGE / FLUORESCENT RED
ASTM A606 TYPE 4 CORTEN	BLUE / YELLOW
A1011 SS GR 30	BEIGE / FLUORESCENT GREEN
ASTM A1011 HSLAs GRADE 50	ALUMINUM / RED
A1011 SS GR 55	FLUORESCENT GREEN / YELLOW
ASTM A1011 HSLAs GRADE 60	ALUMINUM / GREEN
ASTM A1011 HSLAs-F GRADE 50	LIGHT BLUE / YELLOW
ASTM A1011 HSLAs-F GRADE 60	LIGHT BLUE / GREEN
ASTM A1011 HSLAs-F GRADE 80	LIGHT BLUE / WHITE
1E2819 ROPS	ALUMINUM / GREEN / YELLOW

COLD FINISHED BARS

AISI 1018	YELLOW / ORANGE
AISI 1042 / 1045	PURPLE
AISI 1045 CHROME PLATED ONLY	LIGHT BLUE
AISI 1045 IND HARD CHROME PLT	PINK
1045 ANNEALED	PURPLE / BLACK
1050	BLUE / PINK
AISI 1117	ALUMINUM
AISI 1141	GREEN / PINK
AISI 1144	PURPLE / GREEN
AISI 11L17	ORANGE
AISI 11L41	BLACK
AISI 11L44	LIGHT BEIGE
AISI 1215	GREEN
AISI 12L14 & 12L15	WHITE
AISI 12L14 MAG TESTED	DK. MACHINE GRAY / WHITE
AISI 4130	FLUORESCENT GREEN
AISI 4140 / 4142 ANNEALED	FLUORESCENT ORANGE / BLUE
AISI 4140 / 4145 HEAT TREATED	RED / BLACK
AISI 4150	PURPLE / PINK
AISI 4150RS (Resulfurized)	LIGHT GREEN
4820H	YELLOW / PURPLE



PRODUCT COLOR CODES CONTINUED

COLD FINISHED BARS CONTINUED

6150	BLACK / GREEN
AISI 8620	FLUORESCENT ORANGE
AISI 86L20	WHITE / GREEN
ETD150	BROWN
MAC+ AISI 1018	WHITE / YELLOW
MAG TESTED AISI 1018	DARK MACHINE GREY
NEALOY	RED
STRESSPROOF	GOLD
FATIGUE PROOF	BLACK / WHITE
NITRALLOY	LIGHT BLUE / RED
SUPER 1200	PINK

HOT ROLLED STRUCTURALS & BARS

AISI M1010	PURPLE / YELLOW
AISI M1015	BLUE / WHITE
1018	YELLOW / ORANGE
AISI 1020	ORANGE / BLACK
AISI 1040	RED / YELLOW
AISI M1044	PURPLE / ORANGE
AISI 1045	PURPLE
AISI 1060 ASTM A-576	WHITE
AISI 1065	LIGHT BLUE
AISI 1080	RED / WHITE
AISI 1117	ALUMINUM
AISI 1141	BLUE
AISI 1144	PURPLE / GREEN
Wearally As Rolled Alloy Bar	BLUE / BLACK
Wearally 400 HR HT Alloy Bar	BLUE / WHITE
AISI 4140 HR-HT SR-MS	RED / BLACK
AISI 4140 / 4142 ANNEALED	FLUORESCENT ORANGE / BLUE
AISI 4145 ANNEALED	ALUMINUM / BLUE
AISI 4150	PURPLE / PINK
AISI 4150RS	LIGHT GREEN
AISI 4340	PINK / GREEN
4820H	PINK / WHITE
A-36	YELLOW
A-36 / A-572 GRADE 50	BLACK FLUORESCENT / ORANGE
AISI 5140	BLACK
AISI 5160	GREEN
AISI 8620	FLUORESCENT ORANGE
ASTM A-36 RIBBED BAR	GREEN
9310	RED / BLUE
ASTM A-514	YELLOW / FLUORESCENT RED



PRODUCT COLOR CODES CONTINUED

HOT ROLLED STRUCTURALS & BARS CONTINUED

ASTM A-529 GRADE 50	PURPLE / YELLOW
ASTM A-572 GRADE 50	GREEN / YELLOW
A-572 GRADE 50 COPPER STEEL	GREEN / YELLOW / GOLD
CASE MS314	GREEN / YELLOW / BLACK
ASTM A-572 GRADE 65	GREEN / BLUE
A-572 GRADE 70	BLACK / GREEN
ASTM A-588 GRADE A (CORTEN)	BLUE / YELLOW
ASTM A-615 GRADE 40 RE-BAR	LIGHT BEIGE
ASTM A-615 GRADE 60 RE-BAR	PINK
A-996 GRADE 40 RE-BAR	ORANGE / BEIGE
COMMERCIAL QUALITY FLATS	WHITE
CSA 44W	PINK
NEALOY	RED
ABS SECTION 43 GR A	FLUORESCENT GREEN
A992 (W SHAPES ONLY)	BLACK / YELLOW

PLATE (HOT ROLLED)

AISI 1008	FLUORESCENT RED
AISI 1015	LIGHT BEIGE
B4A72A (GE SPEC)	BEIGE / RED
AISI 1018	BEIGE / ORANGE
AISI 1020	ORANGE / BLACK
AISI 1025	LIGHT BLUE / PINK
AISI 1040	RED / YELLOW
AISI 1045	PURPLE
AISI 1119	PURPLE / BLACK
CAT 1E0650	GREEN / RED
CAT 1E0682	RED / YELLOW
CAT 1E0860	GREEN / RED / YELLOW
A36 / A607-50	FLUORESCENT GREEN / RED
A-36 (0.8-1.2 MN)	YELLOW / BROWN
ASTM A-283 GRADE C	WHITE
ASTM A-283 GRADE D	ORANGE
ASTM A-285 GRADE C	YELLOW / ALUMINUM
ASTM A-36 (DOMESTIC)	RED / WHITE / BLUE
ASTM A-36 (FOREIGN)	YELLOW
A-36 (CVN TESTED!11F)	RED / BLYE / PURPLE
ASTM A-387 GRADE 11 CLASS 1	GOLD / GREEN
ASTM A-387 GRADE 22 CLASS 1	GOLD / BLUE
ASTM A-387 GRADE 22 CLASS 2	GOLD / PINK
IPSCO 100XF	RED / BLACK
ASTM A-514	RED



PRODUCT COLOR CODES CONTINUED

PLATE (HOT ROLLED) CONTINUED

ASTM A-515 / 516 GRADE 70 DUAL	
CERTIFIED	BLACK / WHITE / BLACK
ASTM A-516 GRADE 60	PURPLE / YELLOW
ASTM A-516 GRADE 70	BLACK
ASTM A-516 GRADE 70 NORMALIZED	BLACK / WHITE
A455	BLACK / ORANGE
A-529 GRADE 50	PURPLE / YELLOW
A-529 GRADE 55	BLACK / YELLOW
ASTM A-572 GRADE 50	GREEN / YELLOW
A-572 GR 50 (CVN TESTED TO11F / UT)	GREEN / RED / PURPLE
A-572 GR 55	GREEN / WHITE
MEC-850 (W / CHARPIES)	GOLD / WHITE / BLACK
ASTM A-572 GRADE 60	GREEN / GRAY
ASTM A-572 GRADE 65	GREEN / BLUE
ASTM A-588 GRADE A (CORTEN)	BLUE / YELLOW
A-633 GRADE C (NORMALIZED)	BLACK / GOLD
A-633 GRADE E (NORMALIZED)	FLOURESCENT ORANGE / FLOURESCENT GREEN
ASTM A-656 GRADE 50 (HI-FORM 50)	PURPLE / WHITE
A656 GRADE 70	GOLD / WHITE
ASTM A-656 GRADE 80	ORANGE / WHITE
A710	BLACK / WHITE / GREEN
EN 10025 GR S355J2G3 NORMANLIZED	BLUE / ORANGE
A1018 HSLAS GR 50	ALUMINUM / RED
A1018 HSLAS GR 55	ALUMINUM / YELLOW
A1018 HSLAS GR 60	ALUMINUM / GREEN
A1018 HSLAS GR 70	ALUMINUM / ORANGE
A1018 HSLAS GR 80	LIGHT BLUE / WHITE
COMMERCIAL QUALITY (CS)	WHITE / RED
CSA 44W	PINK
AR225 / 235	GREEN
O'NEAL STAR	BLUE
AR 400	BLUE / WHITE
O'NEAL STAR 450	ALUMINUM
T-1, T-1A, T-1B, T-1C (321 BHN MIN)	GOLD
HARDOX 400	BLUE / WHITE
UHSS GR 130	RED / GOLD
HARDOX 500	GREEN / LIGHT BLUE
WELDOX 130	GOLD / FLUORESCENT GREEN
33 MAX	LIGHT BLUE
ABS SECTION 43 GR A	FLUORESCENT GREEN
A572-50 / ABS AHDH GR36	FLUORESCENT GREEN / YELLOW

GENERAL AND TECHNICAL INFORMATION



PRODUCT COLOR CODES CONTINUED

PLATE (HOT ROLLED) CONTINUED

ABS A LLOYDS	FLUORESCENT GREEN / GOLD
ABS AH LLOYDS	FLUORESCENT RED / GOLD
API 2W GR 50	FLUORESCENT RED / YELLOW / GREEN
API 2H50 / ABS DH / EH36	FLOURESCENT RED / BLUE
MANGANESE PLATE	PURPLE / PINK
US SHIELD 400	PURPLE / RED
ISG HARWEAR 400	PURPLE / GREEN
RQC 321 HEILD	GREEN / ORANGE
A569	BLUE / PINK

TOOL STEEL

AL 29-4C	GREEN / RED
01	FLUORESCENT RED
06	ALUMINUM / BLACK
A2	WHITE / RED
D2	WHITE
H13	YELLOW / BLACK
M2	GOLD / BLACK
S5	PINK
S7	YELLOW / BLUE
W1	BLACK
BRAKEDIE	PINK / WHITE
DRILL ROD-COMMERCIAL	BLACK
DRILL ROD-OIL HARDENING	FLUORESCENT RED

STAINLESS STEEL

201	FLOURESCENT GREEN
201L	GREEN / WHITE
201LN	GREEN / BLUE
201HP	GREEN / RED
203	WHITE
301	PURPLE / BEIGE
303 T G & P	ORANGE
T303	ORANGE / BLUE
304	BLUE
304L	BLACK
304 / 304L DUAL CERTIFIED	GOLD
T304 (KOOL LINE)	GRAY
309H	PURPLE
309S	BLUE / WHITE
310S	PINK
316	YELLOW
316L	GREEN
316 / 316L DUAL CERTIFIED	FLUORESCENT RED

GENERAL AND TECHNICAL INFORMATION



PRODUCT COLOR CODES CONTINUED

STAINLESS STEEL CONTINUED

317L.....	YELLOW / RED
321 / 321H	PURPLE / PINK
3CR12.....	GOLD / BLACK
409.....	PINK / GOLD
410.....	LIGHT BEIGE
416.....	RED
416 (PUMP SHAFT QUALITY)	GOLD / RED
430.....	BEIGE / YELLOW
440.....	PINK / BLACK
JS-700.....	BROWN
17-4 PH COND H1150	PINK / YELLOW
17-4 PH COND A.....	PINK / WHITE

BRASS & BRONZE

660 BRONZE.....	BROWN
AMPCO 8	GOLD
AMPCO 18	YELLOW
AMPCO 21	BLUE
AMPCO 45	ORANGE
BRASS STRIP.....	GREEN
FC BRASS.....	BLACK

GENERAL AND TECHNICAL INFORMATION