

## O'NEAL TUBE PROCESSING

### MACHINERY LISTING & CAPABILITIES

<b>Machine</b>	<b>Manufacturer/ Distributor</b>	<b>Model #</b>	<b>Min. OD</b>	<b>Max OD</b>	<b>Wall Thickness</b>	<b>Other</b>
Scotchman Cold Saw	Do All	CPO 315 RFA-ST-PRG	5/6"	3 1/2"	3 1/2"	5/16" to 135" C/L
Do-All Band Saw	Do All	C-305A	1/2"	4"	Up to 16 GA	
FMB Gentauro Mitre Cut Band Saw	Fabbrica Machine Bergamo	Gentauro	1/2"	8"	Up to 9" w/no angle	Miter capabilities up to .45° left to right
Hyd Mech Saw	Hart Machine Tool, Inc.	H-18A				Sq 18" x 18"/ Rd 18" diameter/bundle cut
Scotchman Miter Saw	Scotchman	CPO-350	1/2"	3 3/8"		Miter capabilities 60° left and right
Tomet Cold Cut Saw	Tomet	T315				500-320RPM
Burrmaster	Kent Corporation	Jan-50	1/2"	4"	4"	6" to 12' long
Pines End Finisher	Pines Manufacturing	663	1/2"	2 1/2"	3" upgrade kit available to 4"	Chamfer deburring
Addison Addata Machine	Addison	Addata+Supravisio				corrects program if desired
Addison Databend DB-76	Addison	DB-76	25/32"	3"	.118"@3" OD	CNC Draw Bender
Addison Databend DB-76	Addison	DB-76	25/32"	3"	.118"@3" OD	CNC Draw Bender
Addison Databend DB-40	Addison	DB-40	1/2"	1.575"	.118"@1 1/2" OD	CNC Draw Bender
Addison Databend DB-40	Addison	DB-40	1/2"	1.575"	3"	CNC Draw Bender
Horn Bend Pro	Horn Machine Tool	HMT # 3 – CNC Ref		5 1/2"	.148"	
Tauring Delta 60 Roll Machine	Tauring/ IBP Equipment	Delta 60	1/2"	4"	.125"	CNC Programmable for rings, radius parts, etc.
McKee Addison Ram Former	McKee Machine Tool	FM-70 RF	1/2"	3"	.083	Expanding, reducing, beading capabilities

Commu

Danley Punch Press	Danley	OBI-150				150 ton stamping capacity
Heim Punch Press	Heim	S20048X79				200 ton stamping capacity
Haven Cut-off Machine	Haven	2780	1/2"	3"	3"	3" to 82" long
Microline Mill	MSC	X6323				
Verson	TIMCO, Inc.	OBI-75				75 ton stamping capacity
Water Chiller	Koolant Coolers, Inc.	KV10,000/SN-14372				60° F - 80°F Water temp. maint. year round. Keeps inside machine cool (double swedger, DB76 bender)
Welder	ESAB	Torch-MT200CC				
Zenar 10-ton Overhead Crane	Zenar Corporation	Serial #4970				10 ton X 80' span
FARO GOLD	FARO	GOB-02				FARO is a CMM measuring device accurate to .001" that uses CAM2 Measure software. Can be used in parts development and in process measurement.